

ABSTRACT

The present invention is a process for producing an injection-molded thermoplastic workpiece having a thermoset coating bonded thereto, comprising the steps of introducing in three stages into a closed mold a thermoplastic material, such as a polyolefin, heated to a temperature above its melting point and molding said material to form a workpiece; cooling the workpiece to a temperature less than its melt temperature introducing a thermoset coating composition into the closed mold to cover at least a portion of a surface of the workpiece. The mold is then opened and the workpiece is removed after the coating composition has at least partially cured. The invention is also directed to a molded article made by the described process.